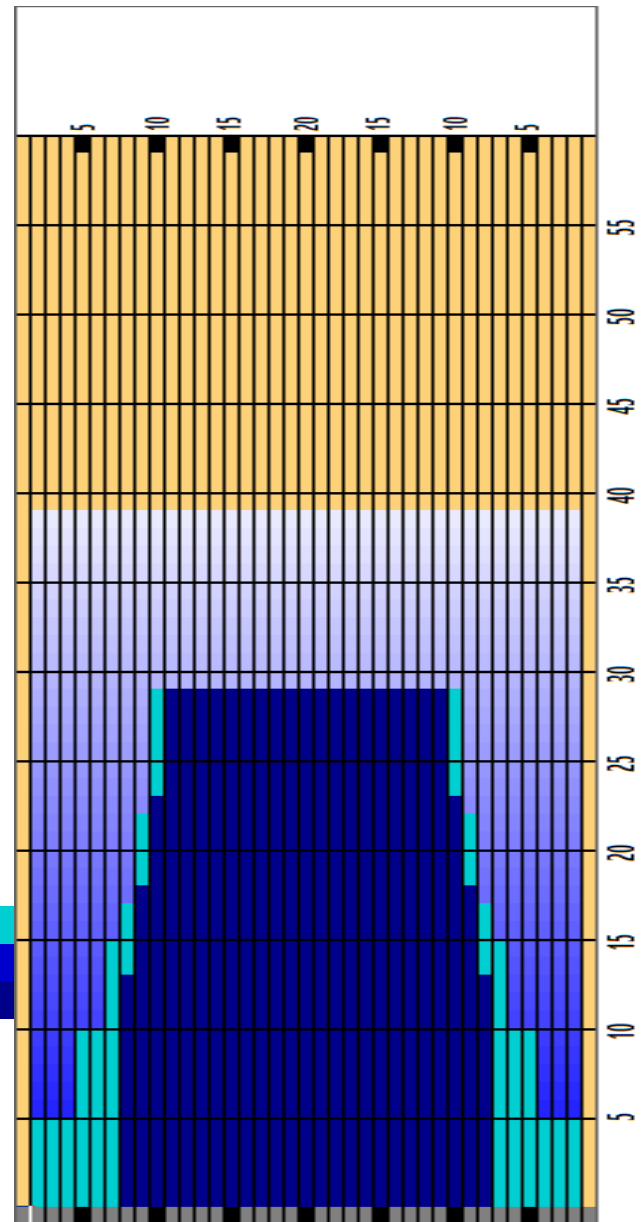


Oil Pattern Distance	39	Reverse Brush Drop	37	Oil Per Board	50 ul
Forward Oil Total	17 mL	Reverse Oil Total	8.8 mL	Volume Oil Total	25.8 mL
Tank Configuration	N/A	Tank A Conditioner	Curve	Tank B Conditioner	Curve

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	3	18	3	A	111	0.0	5.1	5.1	5550
2	5L	5R	2	18	3	A	62	5.1	10.2	5.1	3100
3	7L	7R	2	18	3	A	54	10.2	15.3	5.1	2700
4	8L	8R	1	18	3	A	25	15.3	17.8	2.5	1250
5	9L	9R	2	18	3	A	46	17.8	22.9	5.1	2300
6	10L	10R	2	22	3	A	42	22.9	29.1	6.2	2100
7	2L	2R	0	22	3	A	0	29.1	39.0	9.9	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	39.0	29.0	-10.0	0
2	11L	11R	2	22	3	B	38	29.0	22.8	-6.2	1900
3	10L	10R	2	18	3	B	42	22.8	17.7	-5.1	2100
4	9L	9R	2	18	3	B	46	17.7	12.6	-5.1	2300
5	8L	8R	2	14	3	B	50	12.6	8.7	-3.9	2500
6	2L	2R	0	10	3	B	0	8.7	0.0	-8.7	0



Cleaner Ratio Main Mix                    NA            Forward  
 Cleaner Ratio Back End Mix            NA            Reverse  
 Cleaner Ratio Back End Distance        NA            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	4.35	1.22	1	1	1.22	4.35

