

Abbey Road Modified (50 uL Transfer Brush)



| | | | | | |
|-------------------------|------------|-------------------------|------------|-----------------------|------------|
| Oil Pattern Distance: | 40 Feet | Reverse Brush Drop: | 34 Feet | Oil Per Board: | 50 uL |
| Forward Oil Total: | 16 mL | Reverse Oil Total: | 8.15 mL | Volume Oil Total: | 24.15 mL |
| Forward Boards Crossed: | 320 Boards | Reverse Boards Crossed: | 163 Boards | Total Boards Crossed: | 483 Boards |

| | Start | Stop | Loads | Speed | Crossed | Start | End | Feet | T.Oil |
|----|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 2 | 14 | 74 | 0.0 | 1.9 | 1.9 | 3700 |
| 2 | 4L | 4R | 1 | 14 | 33 | 1.9 | 3.8 | 1.9 | 1650 |
| 3 | 6L | 6R | 1 | 14 | 29 | 3.8 | 5.7 | 1.9 | 1450 |
| 4 | 7L | 7R | 1 | 14 | 27 | 5.7 | 7.6 | 1.9 | 1350 |
| 5 | 9L | 9R | 2 | 14 | 46 | 7.6 | 11.5 | 3.9 | 2300 |
| 6 | 11L | 11R | 3 | 18 | 57 | 11.5 | 19.1 | 7.6 | 2850 |
| 7 | 13L | 13R | 2 | 18 | 30 | 19.1 | 24.2 | 5.1 | 1500 |
| 8 | 14L | 14R | 1 | 18 | 13 | 24.2 | 26.7 | 2.5 | 650 |
| 9 | 15L | 15R | 1 | 18 | 11 | 26.7 | 29.2 | 2.5 | 550 |
| 10 | 2L | 2R | 0 | 18 | 0 | 29.2 | 31.0 | 1.8 | 0 |
| 11 | 2L | 2R | 0 | 26 | 0 | 31.0 | 40.0 | 9.0 | 0 |

Conditioner:
Type In or Select
One

TransferType:
Type In or Select
One

Forward

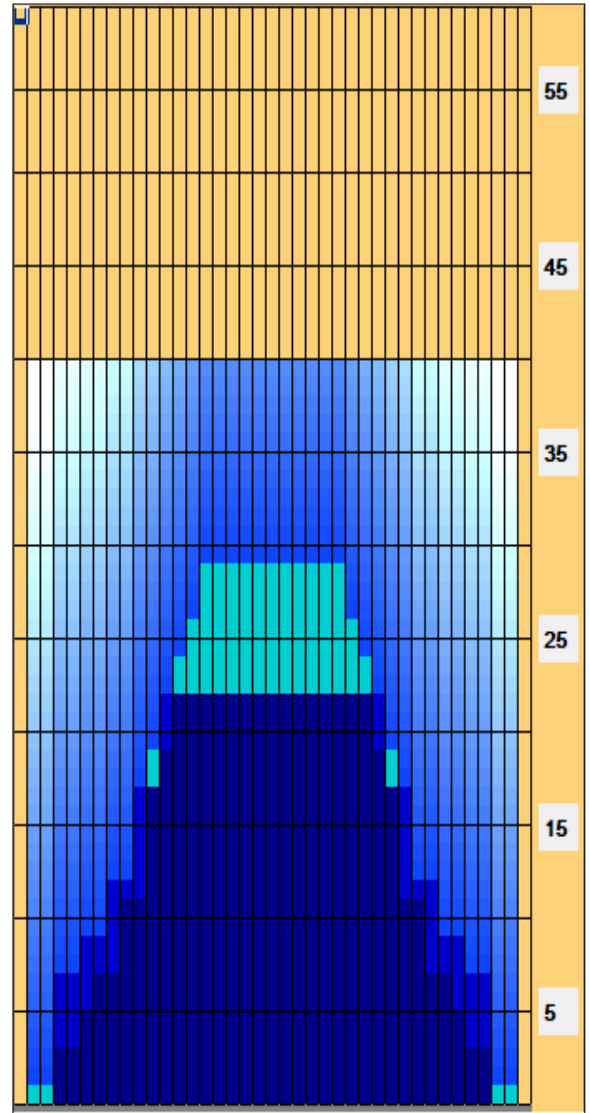
Reverse

Combined

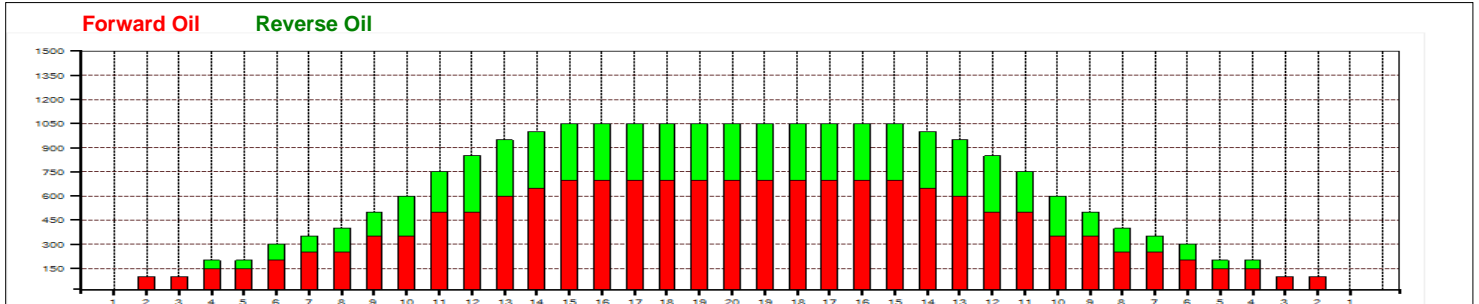
Buff

| | Start | Stop | Loads | Speed | Crossed | Start | End | Feet | T.Oil |
|---|-------|------|-------|-------|---------|-------|------|-------|-------|
| 1 | 2L | 2R | 0 | 30 | 0 | 40.0 | 22.0 | -18.0 | 0 |
| 2 | 12L | 12R | 2 | 18 | 34 | 22.0 | 16.9 | -5.1 | 1700 |
| 3 | 10L | 10R | 2 | 18 | 42 | 16.9 | 11.8 | -5.1 | 2100 |
| 4 | 8L | 8R | 1 | 18 | 25 | 11.8 | 9.3 | -2.5 | 1250 |
| 5 | 6L | 6R | 1 | 14 | 29 | 9.3 | 7.4 | -1.9 | 1450 |
| 6 | 4L | 4R | 1 | 14 | 33 | 7.4 | 5.5 | -1.9 | 1650 |
| 7 | 2L | 2R | 0 | 14 | 0 | 5.5 | 0.0 | -5.5 | 0 |

| | | |
|---------|---------|------|
| Forward | Reverse | More |
|---------|---------|------|



| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 4.57 | 1.69 | 1.03 | 1.03 | 1.69 | 4.57 |



Blue 2 Modified (50 uL Transfer Brush)



| | | | | | |
|-------------------------|------------|-------------------------|------------|-----------------------|------------|
| Oil Pattern Distance: | 40 Feet | Reverse Brush Drop: | 37 Feet | Oil Per Board: | 50 uL |
| Forward Oil Total: | 11.9 mL | Reverse Oil Total: | 11.25 mL | Volume Oil Total: | 23.15 mL |
| Forward Boards Crossed: | 238 Boards | Reverse Boards Crossed: | 225 Boards | Total Boards Crossed: | 463 Boards |

| | Start | Stop | Loads | Speed | Crossed | Start | End | Feet | T.Oil |
|---|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 1 | 14 | 37 | 0.0 | 0.0 | 0.0 | 1850 |
| 2 | 7L | 7R | 1 | 14 | 27 | 0.0 | 1.9 | 1.9 | 1350 |
| 3 | 8L | 8R | 1 | 14 | 25 | 1.9 | 3.8 | 1.9 | 1250 |
| 4 | 9L | 9R | 1 | 14 | 23 | 3.8 | 5.7 | 1.9 | 1150 |
| 5 | 10L | 10R | 3 | 14 | 63 | 5.7 | 11.6 | 5.9 | 3150 |
| 6 | 10L | 10R | 3 | 18 | 63 | 11.6 | 19.2 | 7.6 | 3150 |
| 7 | 2L | 2R | 0 | 18 | 0 | 19.2 | 20.0 | 0.8 | 0 |
| 8 | 2L | 2R | 0 | 22 | 0 | 20.0 | 30.0 | 10.0 | 0 |
| 9 | 2L | 2R | 0 | 26 | 0 | 30.0 | 40.0 | 10.0 | 0 |

Conditioner:
Type In or Select
One

TransferType:
Type In or Select
One

Forward



Reverse



Combined

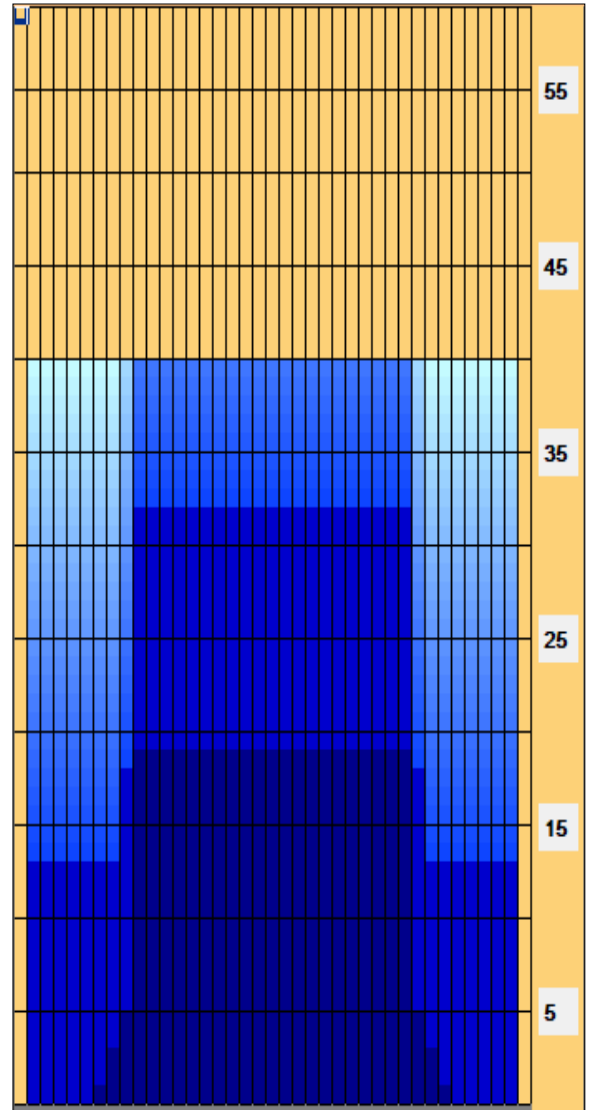


Buff

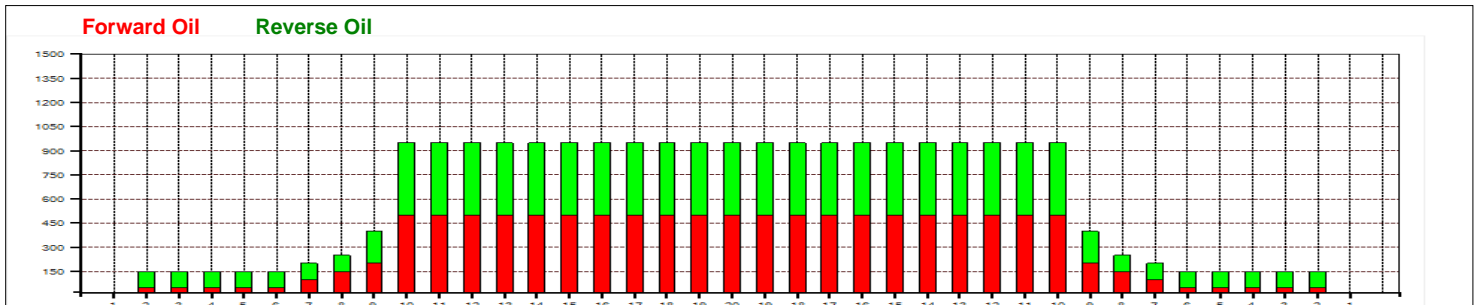


| | Start | Stop | Loads | Speed | Crossed | Start | End | Feet | T.Oil |
|---|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 0 | 30 | 0 | 40.0 | 32.0 | -8.0 | 0 |
| 2 | 10L | 10R | 2 | 22 | 42 | 32.0 | 25.8 | -6.2 | 2100 |
| 3 | 10L | 10R | 3 | 18 | 63 | 25.8 | 18.2 | -7.6 | 3150 |
| 4 | 9L | 9R | 2 | 18 | 46 | 18.2 | 13.1 | -5.1 | 2300 |
| 5 | 2L | 2R | 2 | 14 | 74 | 13.1 | 9.2 | -3.9 | 3700 |
| 6 | 2L | 2R | 0 | 14 | 0 | 9.2 | 0.0 | -9.2 | 0 |

| | | |
|---------|---------|------|
| Forward | Reverse | More |
|---------|---------|------|



| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 5.94 | 1.36 | 1 | 1 | 1.36 | 5.94 |



Tower of Pisa Modified (50 uL Transfer Brush)



| | | | | | |
|-------------------------|------------|-------------------------|------------|-----------------------|------------|
| Oil Pattern Distance: | 41 Feet | Reverse Brush Drop: | 37 Feet | Oil Per Board: | 50 uL |
| Forward Oil Total: | 13.8 mL | Reverse Oil Total: | 11.65 mL | Volume Oil Total: | 25.45 mL |
| Forward Boards Crossed: | 276 Boards | Reverse Boards Crossed: | 233 Boards | Total Boards Crossed: | 509 Boards |

| | Start | Stop | Loads | Speed | Crossed | Start | End | Feet | T.Oil |
|---|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 3 | 14 | 111 | 0.0 | 3.9 | 3.9 | 5550 |
| 2 | 7L | 7R | 1 | 14 | 27 | 3.9 | 5.8 | 1.9 | 1350 |
| 3 | 9L | 8R | 2 | 18 | 48 | 5.8 | 10.9 | 5.1 | 2400 |
| 4 | 11L | 9R | 2 | 18 | 42 | 10.9 | 16.0 | 5.1 | 2100 |
| 5 | 13L | 11R | 2 | 18 | 34 | 16.0 | 21.1 | 5.1 | 1700 |
| 6 | 15L | 12R | 1 | 18 | 14 | 21.1 | 23.6 | 2.5 | 700 |
| 7 | 2L | 2R | 0 | 22 | 0 | 23.6 | 34.0 | 10.4 | 0 |
| 8 | 2L | 2R | 0 | 30 | 0 | 34.0 | 41.0 | 7.0 | 0 |

Conditioner:
Type In or Select
One

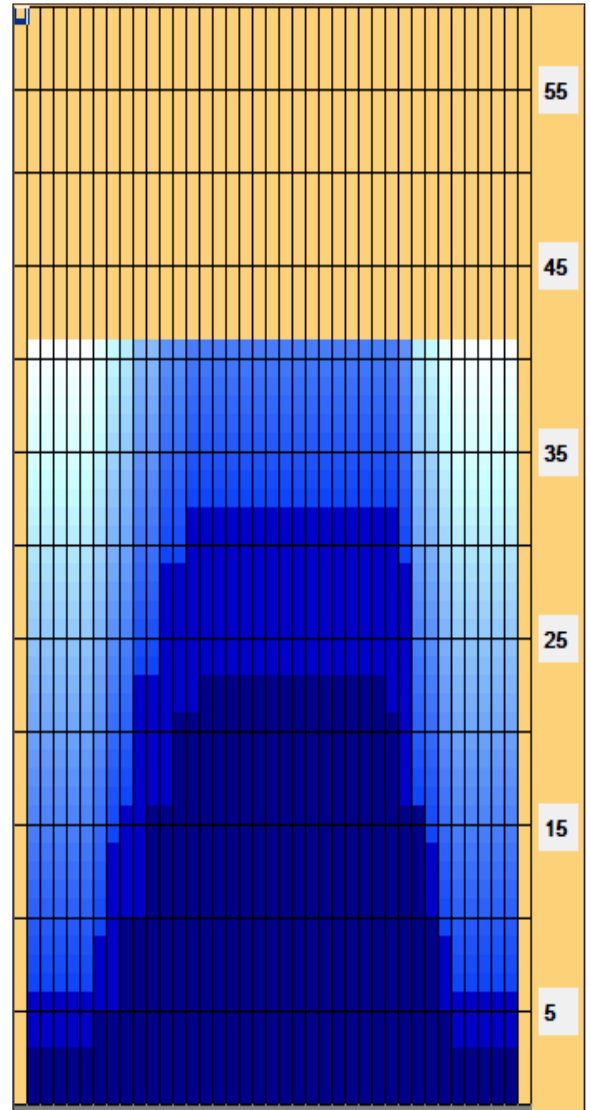
TransferType:
Type In or Select
One

Forward

Reverse

Combined

Buff



| | Start | Stop | Loads | Speed | Crossed | Start | End | Feet | T.Oil |
|---|-------|------|-------|-------|---------|-------|------|------|-------|
| 1 | 2L | 2R | 0 | 30 | 0 | 41.0 | 32.0 | -9.0 | 0 |
| 2 | 14L | 11R | 1 | 22 | 16 | 32.0 | 28.9 | -3.1 | 800 |
| 3 | 12L | 10R | 2 | 22 | 38 | 28.9 | 22.7 | -6.2 | 1900 |
| 4 | 10L | 10R | 2 | 22 | 42 | 22.7 | 16.5 | -6.2 | 2100 |
| 5 | 9L | 9R | 1 | 18 | 23 | 16.5 | 14.0 | -2.5 | 1150 |
| 6 | 8L | 8R | 2 | 18 | 50 | 14.0 | 8.9 | -5.1 | 2500 |
| 7 | 7L | 7R | 1 | 18 | 27 | 8.9 | 6.4 | -2.5 | 1350 |
| 8 | 2L | 2R | 1 | 14 | 37 | 6.4 | 4.5 | -1.9 | 1850 |
| 9 | 2L | 2R | 0 | 14 | 0 | 4.5 | 0.0 | -4.5 | 0 |

| Item | 3L-7L:18L-18R | 8L-12L:18L-18R | 13L-17L:18L-18R | 18L-18R:17R-13R | 18L-18R:12R-8R | 18L-18R:7R-3R |
|------------------|----------------------|---------------------|---------------------|----------------------|---------------------|----------------------|
| Description | Outside Track:Middle | Middle Track:Middle | Inside Track:Middle | Middle: Inside Track | Middle:Middle Track | Middle:Outside Track |
| Track Zone Ratio | 4.77 | 1.64 | 1.03 | 1 | 1.3 | 4.77 |

